ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	13.05.14		Job No.:	RD4442	ADR Yes/No:	N	ADR Date:		ECN #: 13- 562
Product No.:	D117-840				Created By:	DC	Approved By:		
Product Name:	Bearpaws				Checked By:				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	NF 13/05/28	DQA / QA Coord.	Y	PS	SM 13/05/28
Production Manager / Coord.	Y	LL/MF	13.05.28	QC Coordinator	Y	ED	13/05/28
Purchasing Coord.	Y	CL	13/05/28	Customer Support	Y	SW/LM	13.05.28
Production Engineering Coord.	Y	DD/JLM	13.05.28	Customer Technical Support	Y	MB	13.05.28
Production Engineering Coord.	N	DL		Marketing	Y	HM	HM 13.05.28
Customer Order Processing	N	RM/CA					

Reason for Change:
Release paperwork for new BK117 Bearpaw STC

Documents Affected:

D4796 Rev. B	ACR-D117-840-1 Rev. A	TC STC SH13-18 Issue 1
D4798 Rev. B	IIN-D117-840 Rev. A	DOC-D117-840-1 Rev. A
D4799 Rev. B	ICA-D117-840 Rev. 0	
	TP/TR-D117-840-1 Rev. A	
	FTP/FTR-D117-840-1 Rev. A	

PAPERWORK UPDATE [X]   **PARTS MUST COMPLY** [ ]   **PREVIOUS PARTS SATISFACTORY** [ ]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DC	MDL-D117-840 Rev. A created	13.05.13 DC
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.05.28
11	Update Product Specification Files	Y	KJ		13.05.28
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.05.28
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N	KJ		
15	Update QSI 021 and/or STC Approval List	Y	KJ		13.05.28
16	Create/Update Parts / STC Database	Y	KJ		13.05.28
17	Update / Verify ARC Database	Y	KJ		13.05.28
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-840-011 @ CHG 001	13.05.28
19	Create / Update PPP's	Y	KJ		13.05.28
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.05.28
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.05.28
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

-Release drawings per this ECN

-Create / update BOMs and Routes as necessary

-Manufacture minimum quantity for stock

-MAKE ONE KIT FOR FINAL FIT CHECK BEFORE MAKING PRODUCTION RUN

ECN Verified & Complete: _____   Date: 13/6/14

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